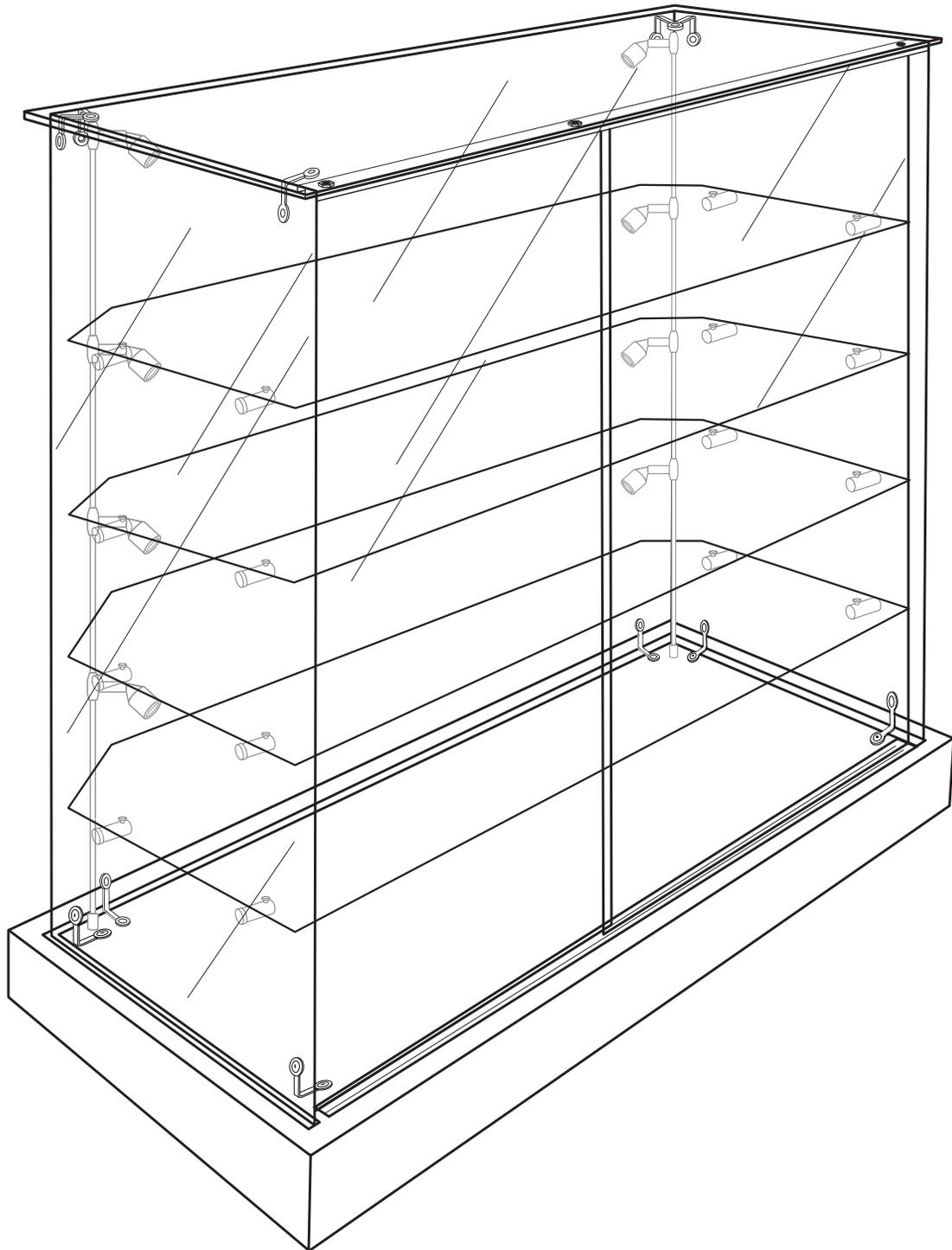


# ASSEMBLY INSTRUCTIONS MANUAL

## #65274 INFINITY SHOWCASE

A. #65290 WITH LIGHTS (P. 1-10)

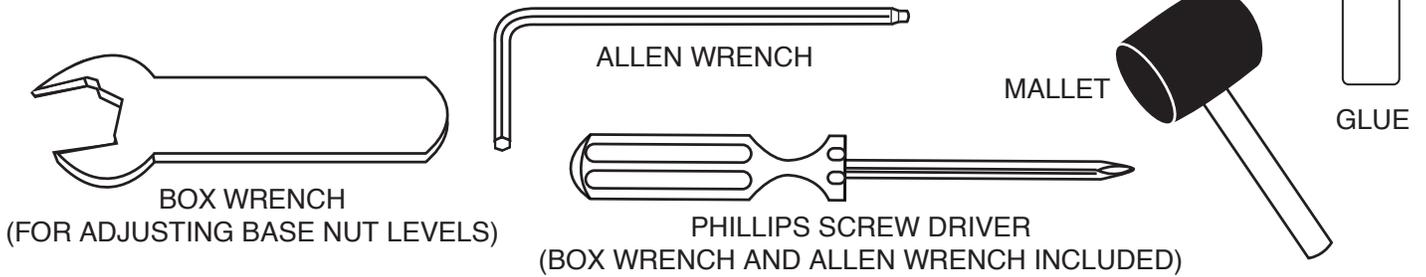
B. WITHOUT LIGHTS (P. 11-18)



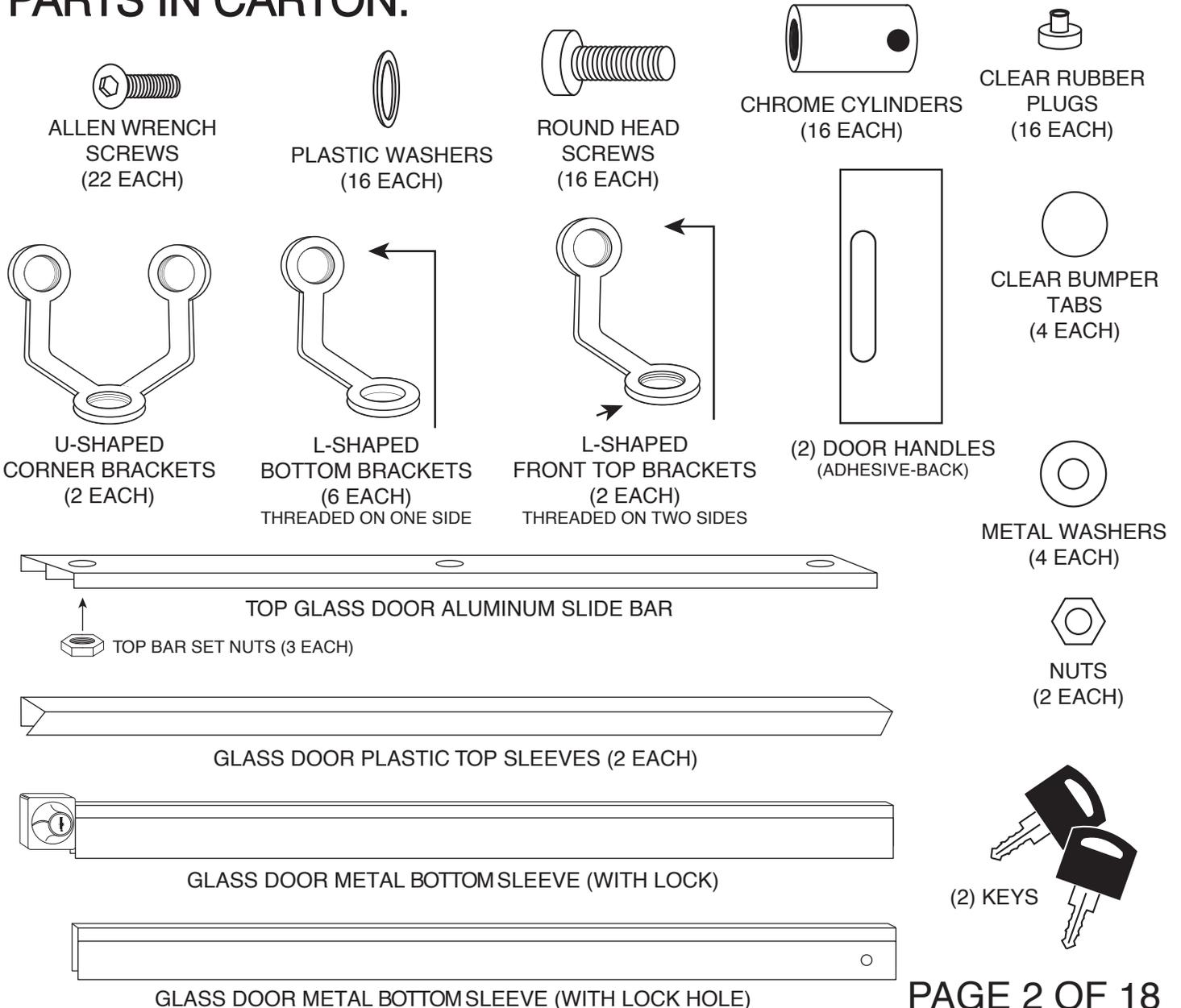
# ASSEMBLY INSTRUCTIONS MANUAL

## #65274/290 INFINITY SHOWCASE W/LIGHTS

### RECOMMENDED TOOLS FOR ASSEMBLY:



### PARTS IN CARTON:



# ASSEMBLY INSTRUCTIONS MANUAL

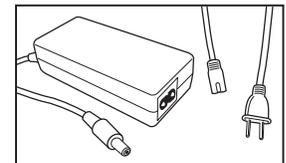
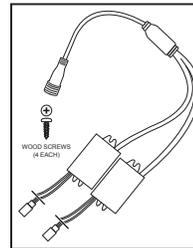
## #65274/290 INFINITY SHOWCASE W/LIGHTS

### PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

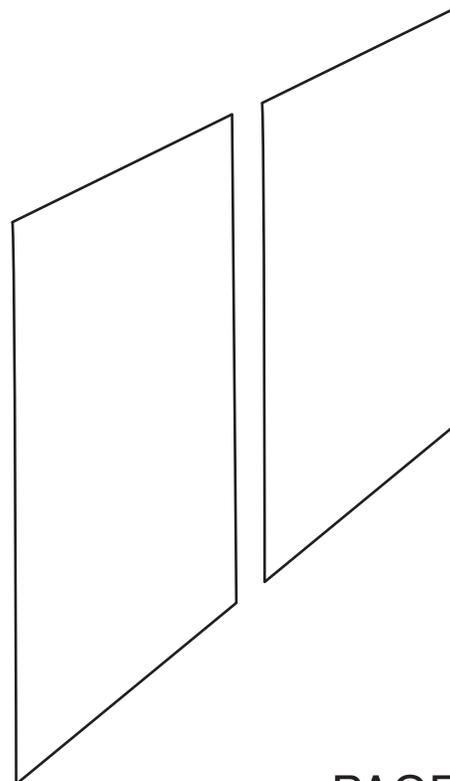
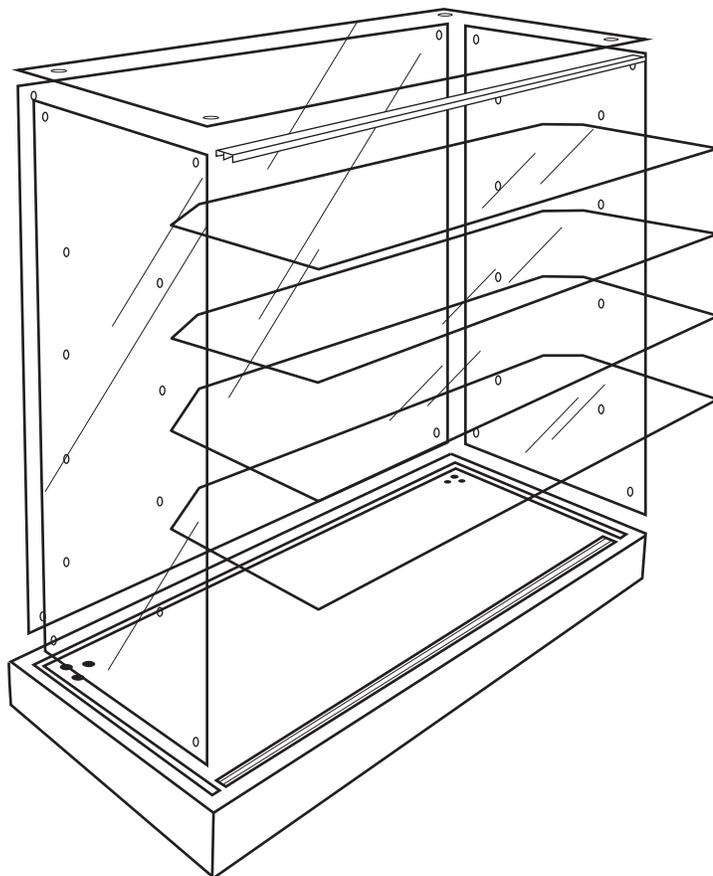
- (1) BACK GLASS
- (1) TOP GLASS
- (2) SIDE GLASS (LEFT & RIGHT)
- (2) GLASS DOORS
- (2) GLASS DOORS
- (4) LIGHT BARS
- ALUMINUM TOP STABILIZING BAR
- LIGHT ADAPTOR & AC ADAPTOR / POWER CHORD
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)

LIGHT ADAPTOR



AC ADAPTOR & POWER CHORD

**CAUTION:** THIS IS A TWO PERSON ASSEMBLY UNIT. GLASS IS **HEAVY** AND REQUIRES **TWO** PEOPLE TO LIFT, ADJUST AND BALANCE WHILE HARDWARE IS BEING PLACED. PLACE CARDBOARD, CARPET OR SOME OTHER SOFT MATERIAL ON THE FLOOR TO PROTECT THE GLASS WHILE ASSEMBLING.

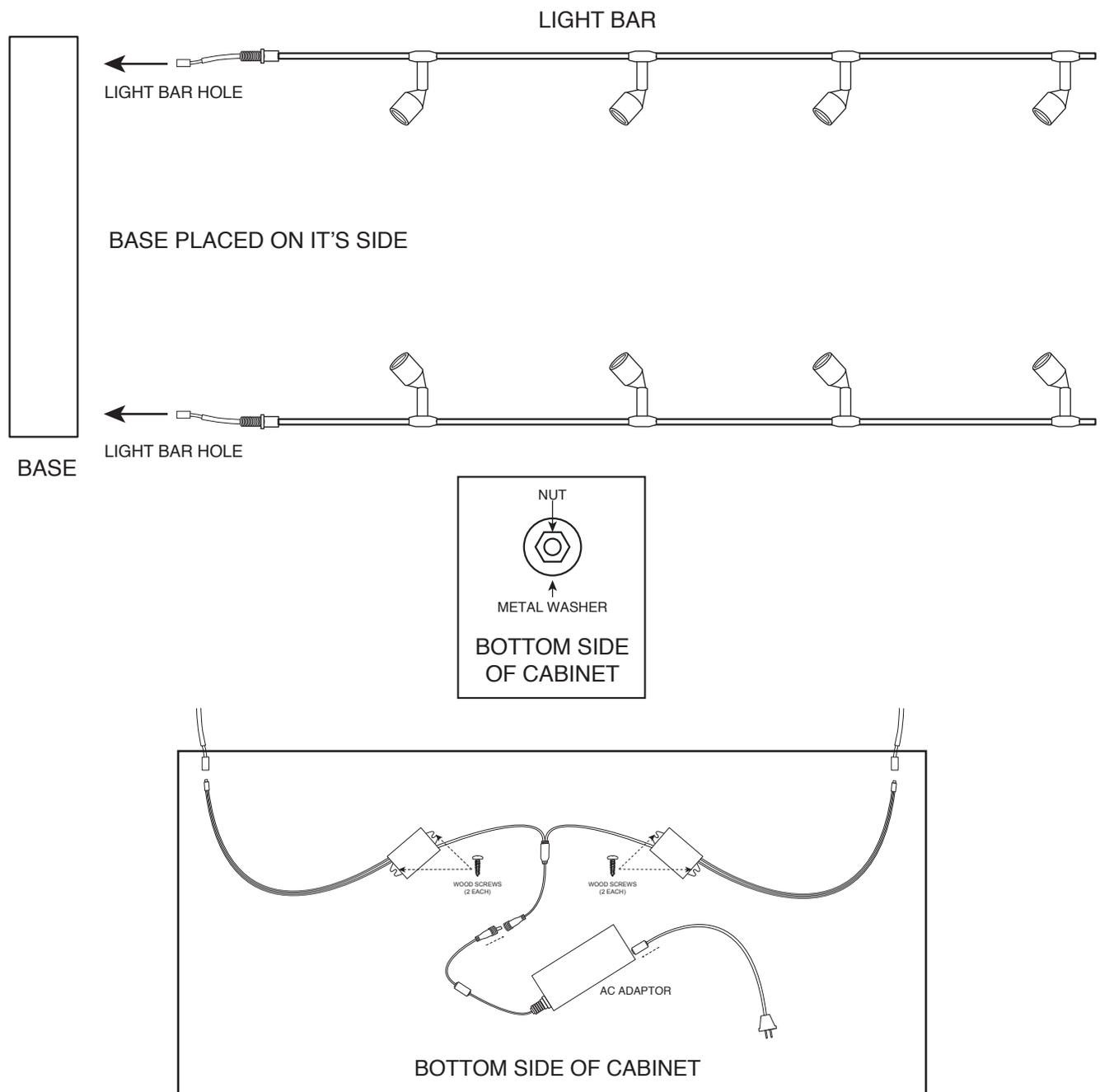


# ASSEMBLY INSTRUCTIONS MANUAL

## #65274/290 INFINITY SHOWCASE W/LIGHTS

\* IN STEPS 1 THROUGH 6 OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

**STEP 1.** PLACE BASE ON IT'S SIDE (PREFERABLY LONG/FRONT SIDE FOR STABILITY). INSERT LIGHT BAR THROUGH LIGHT BAR HOLES AND SECURE WITH WASHER AND NUT ON BOTTOM SIDE OF BASE WITH BOX WRENCH (PROVIDED). \*NOTE - MAKE SURE LIGHT BARS ARE FACING INWARD - TOWARDS MIDDLE OF BASE.

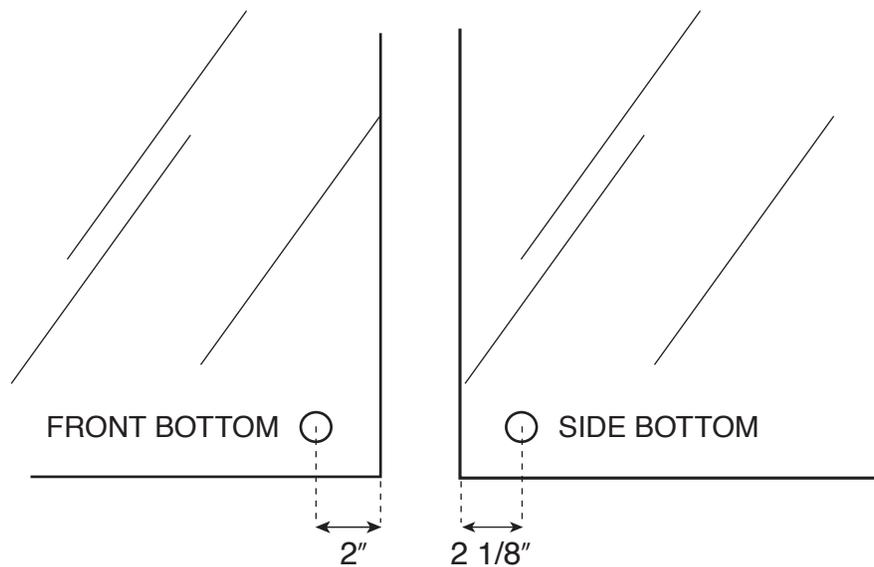


# ASSEMBLY INSTRUCTIONS MANUAL

## #65274/290 INFINITY SHOWCASE W/LIGHTS

### IMPORTANT

BOTTOM OF FRONT BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

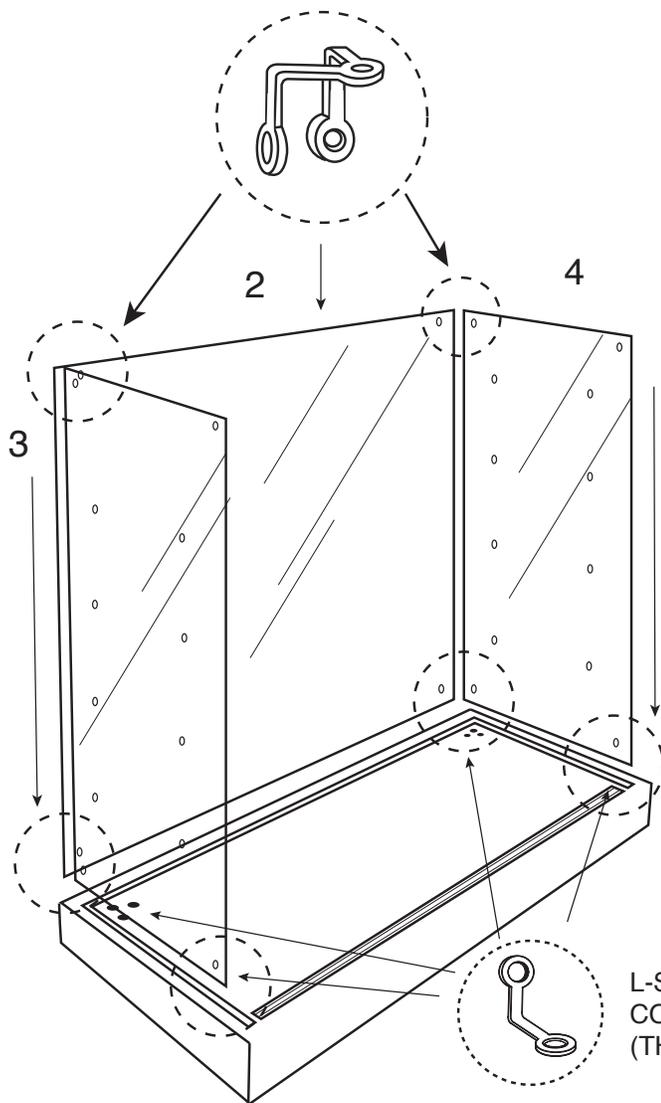


MEASURE THE GLASS SPACE BETWEEN EDGE OF GLASS AND CENTER OF HOLE.  
HOLE FURTHEST FROM EDGE GOES ON BOTTOM.

***GLASS CAN ONLY BE ASSEMBLED ONE WAY!***

# ASSEMBLY INSTRUCTIONS MANUAL

## #65274/290 INFINITY SHOWCASE W/LIGHTS

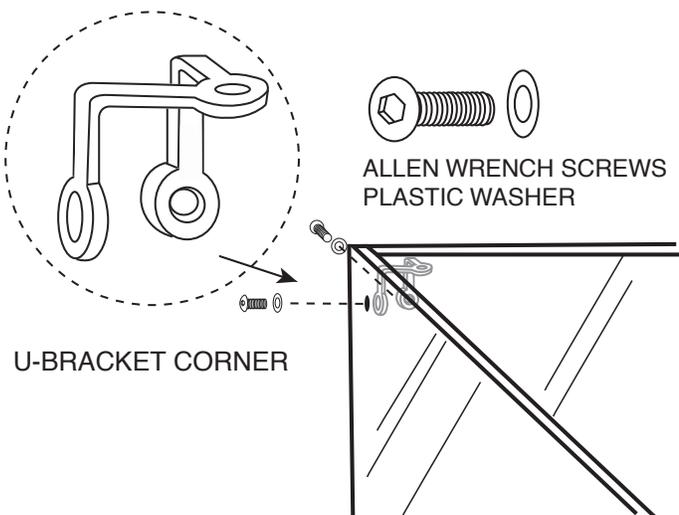


**STEP 2.** PLACE **BACK GLASS** PANEL INTO **BACK GROOVE** OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS **BACK BASE GROOVE** IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH **BACK** AND **SIDE** PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY.  
(SEE INSET PANEL FOR GLASS PLACEMENT)

**STEP 3.** PLACE **LEFT SIDE** GLASS INTO **BASE GROOVE** WHILE HOLDING **BACK GLASS** TO LINE UP FIRST GLASS BRACKET. ATTACH **U-BRACKET** WITH **ALLEN WRENCH AND SCREWS**.

**STEP 4.** PLACE **RIGHT SIDE** GLASS INTO **SIDE BASE GROOVE**. ATTACH **U-BRACKET**

L-SHAPED **BOTTOM** CORNER BRACKETS (6)  
(THREADED ON **ONE** SIDE)



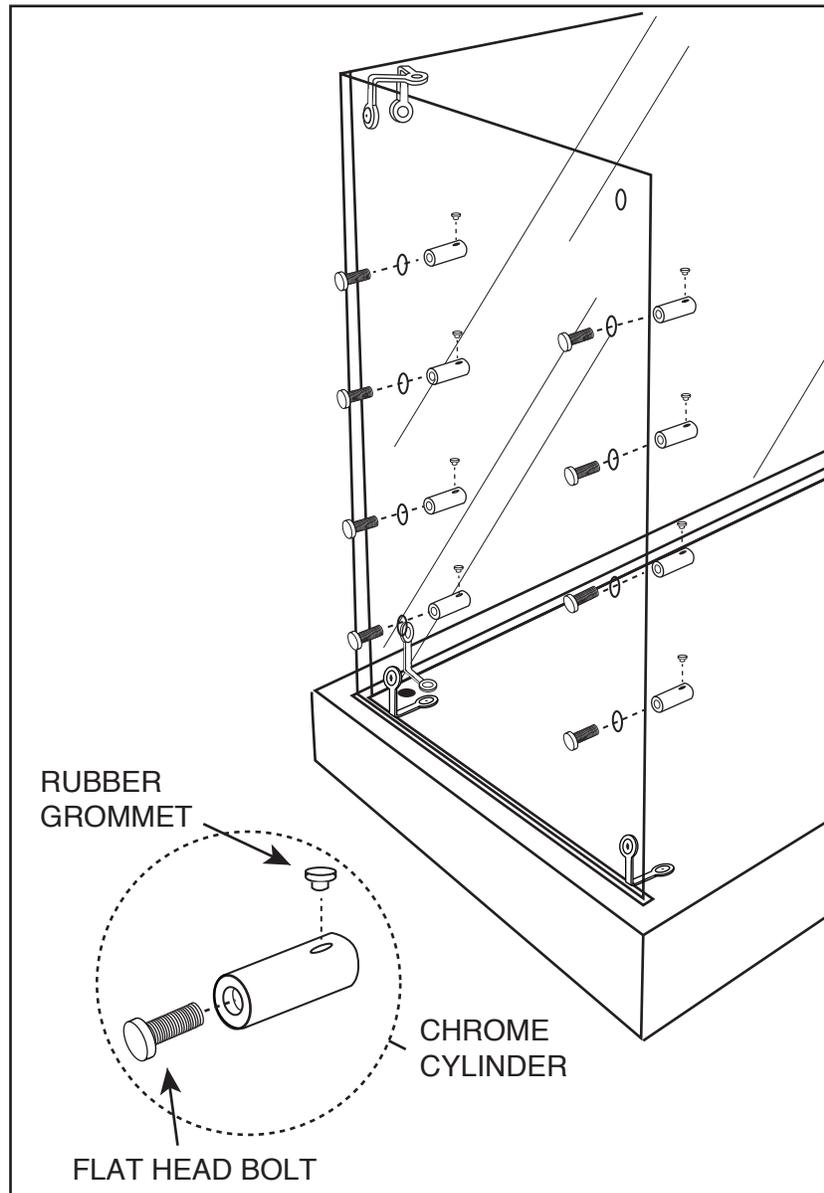
**STEP 5.** HAND SCREW IN **TOP CORNER** HARDWARE. **DO NOT** TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

**STEP 6.** WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. (**DO NOT OVER TIGHTEN**)

# ASSEMBLY INSTRUCTIONS MANUAL

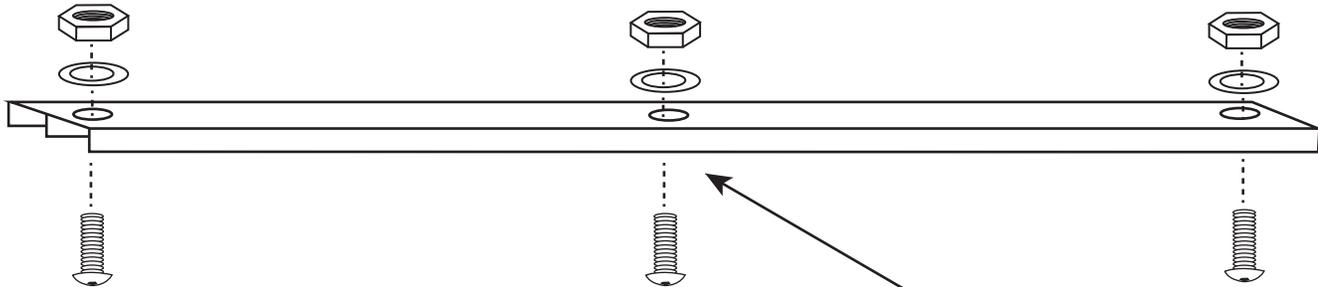
## #65274/290 INFINITY SHOWCASE W/LIGHTS

**STEP 7. SCREW FLAT HEAD BOLTS INTO CHROME CYLINDERS - PLACE RUBBER GROMMETS INTO HOLES (16). THIS SUPPORTS GLASS SHELVES.**



# ASSEMBLY INSTRUCTIONS MANUAL

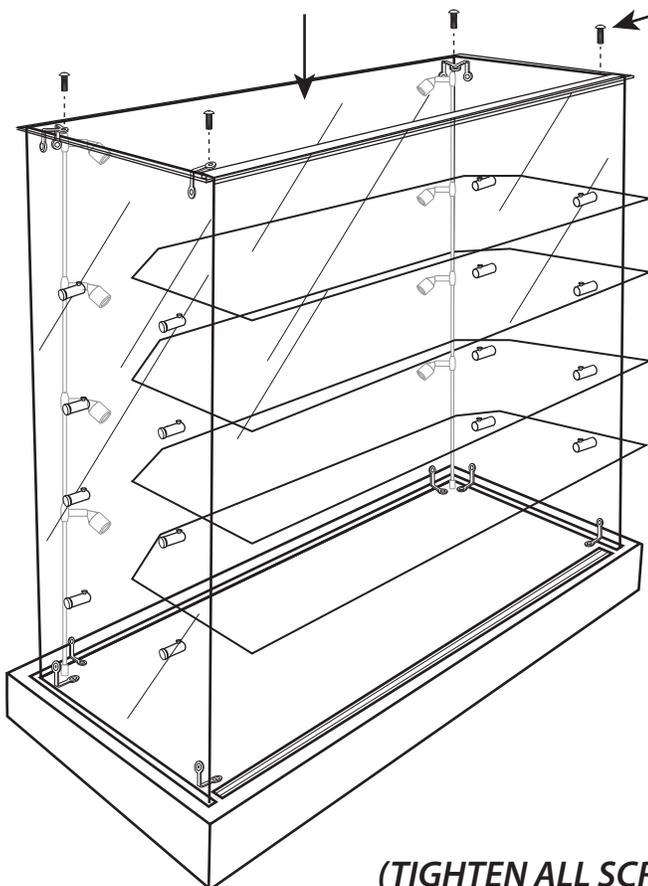
## #65274/290 INFINITY SHOWCASE W/LIGHTS



### TWO PERSON ASSEMBLY

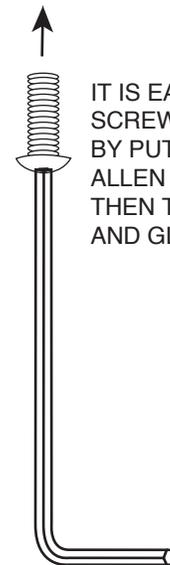
**STEP 8.** CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

**STEP 10.** PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS. BEGIN WITH **CENTER** SCREW FIRST AND THEN EACH END.



**STEP 9.** SCREW ALLEN SCREWS INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. **(DO NOT OVER TIGHTEN)**

**STEP 11.** PLACE GLASS SHELVES INTO CABINET.



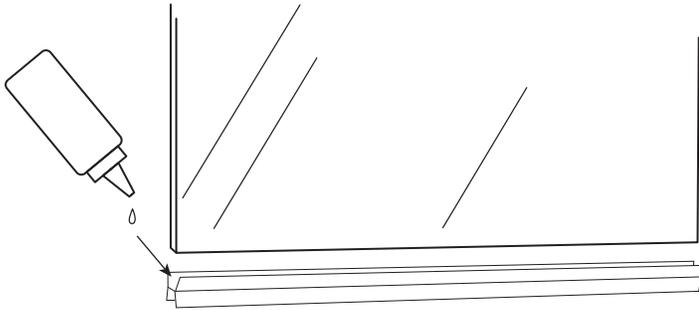
IT IS EASIER TO INSERT SCREW INSIDE OF GUIDE BY PUTTING SCREW ON ALLEN WRENCH AND THEN THROUGH GUIDE AND GLASS

**(TIGHTEN ALL SCREWS BEFORE ASSEMBLING SHELVES)**

# ASSEMBLY INSTRUCTIONS MANUAL

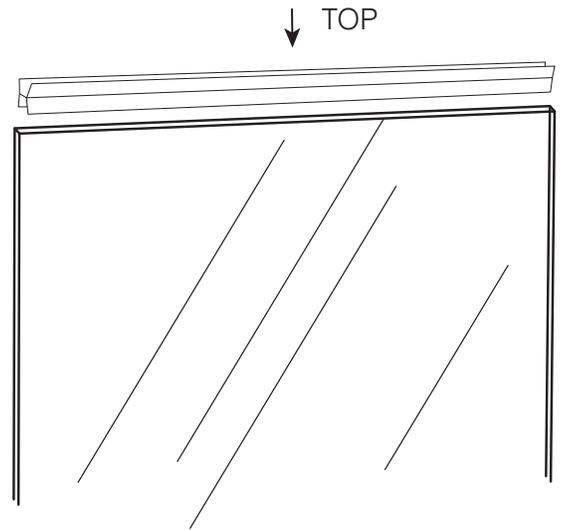
## #65274/290 INFINITY SHOWCASE W/LIGHTS

**STEP 12. INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER Mallet.**

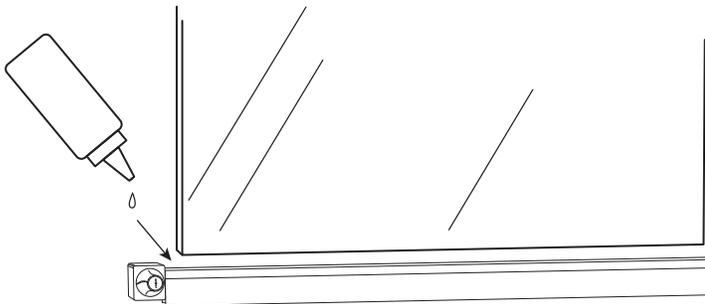


RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER Mallet.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*

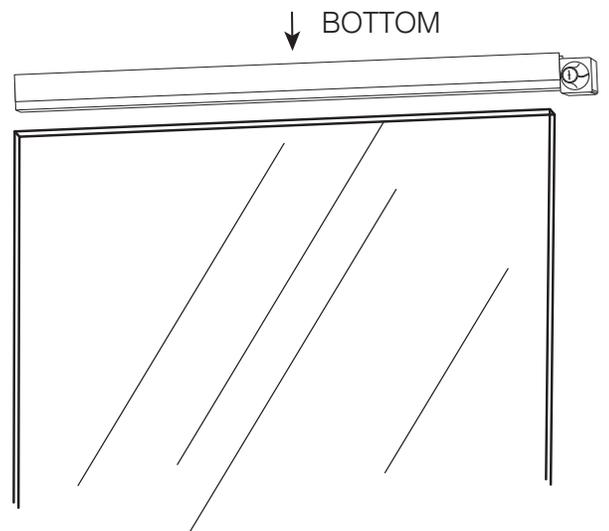


**PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER Mallet.**



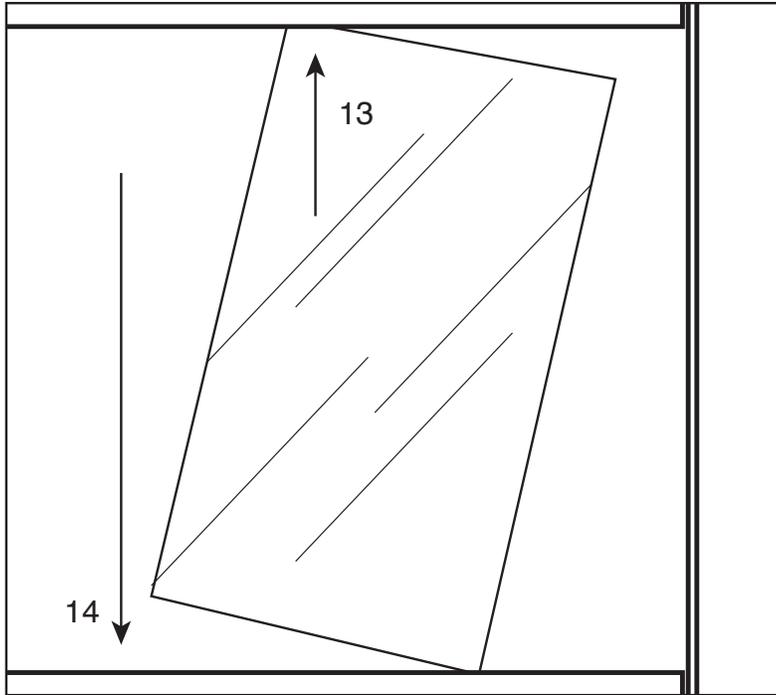
RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER Mallet.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*



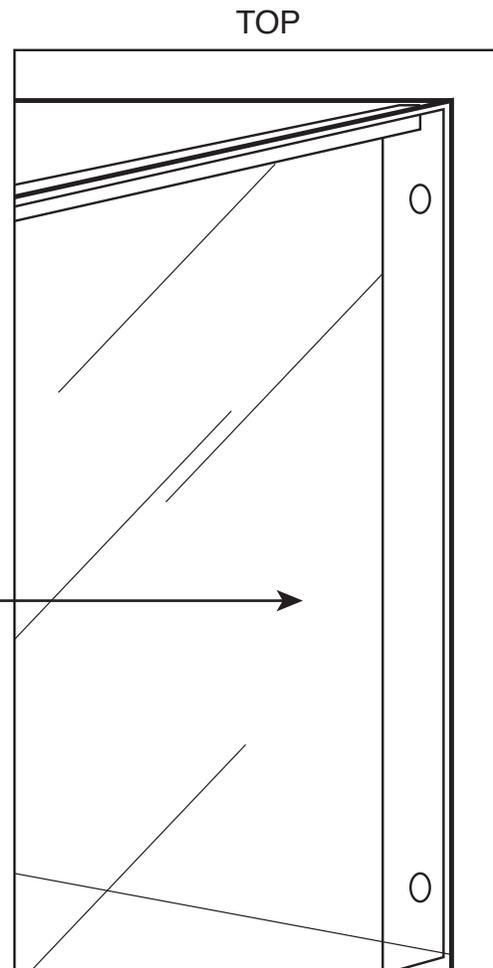
# ASSEMBLY INSTRUCTIONS MANUAL

## #65274/290 INFINITY SHOWCASE W/LIGHTS



**STEP 13.** LIFT GLASS UP INTO TOP RAIL GROOVE (BACK TRACK).

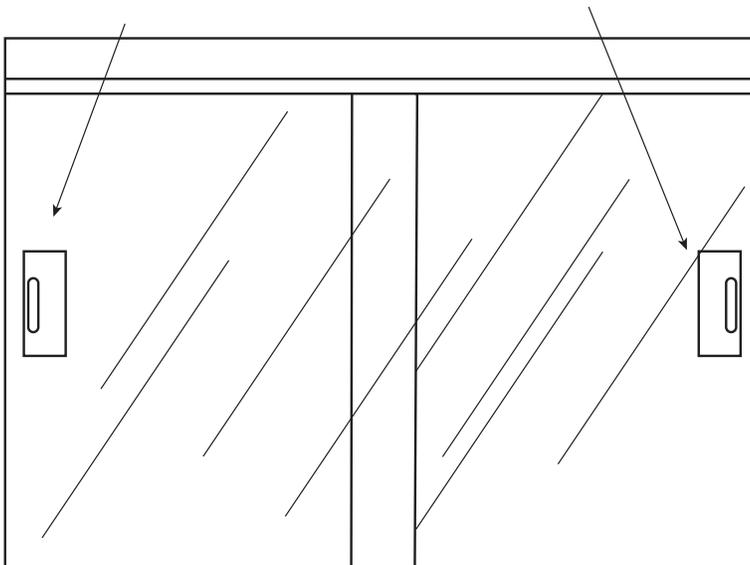
**STEP 14.** DROP INTO BOTTOM RAIL (BACK TRACK).



**STEP 15.** SLIDE TO FAR LEFT - PUT IN RIGHT DOOR IN FRONT TRACK.

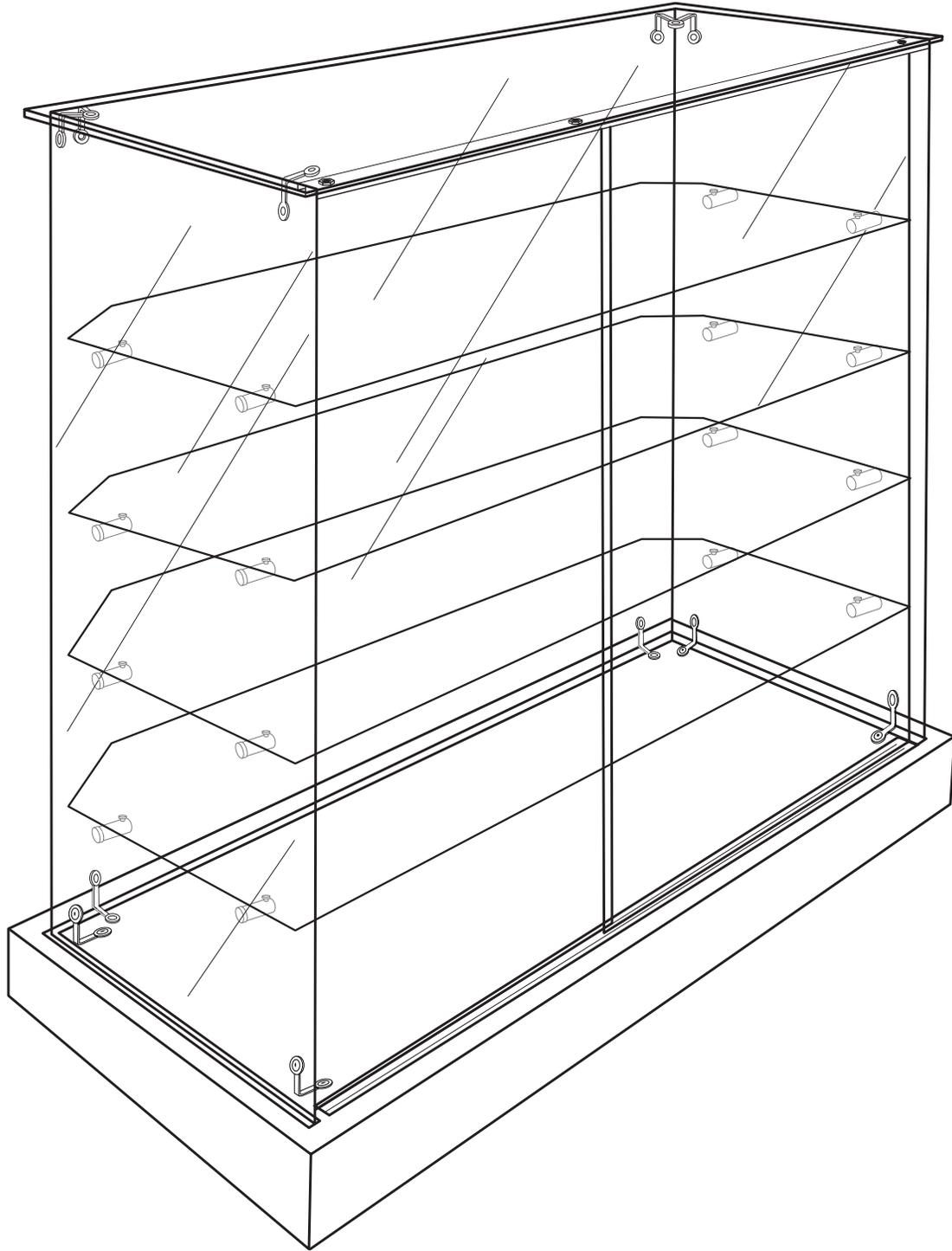
**STEP 16.** STICK CLEAR BUMPER TABS ON EACH SIDE OF CABINET TO **STOP** GLASS DOORS FROM TOUCHING SIDES (2 EACH SIDE).

**STEP 17.** CLOSE DOORS AND MEASURE FROM OUTSIDE EDGE ONE INCH IN - PEEL BACK OFF HANDLE PIECES AND STICK TO DOOR.



# ASSEMBLY INSTRUCTIONS MANUAL

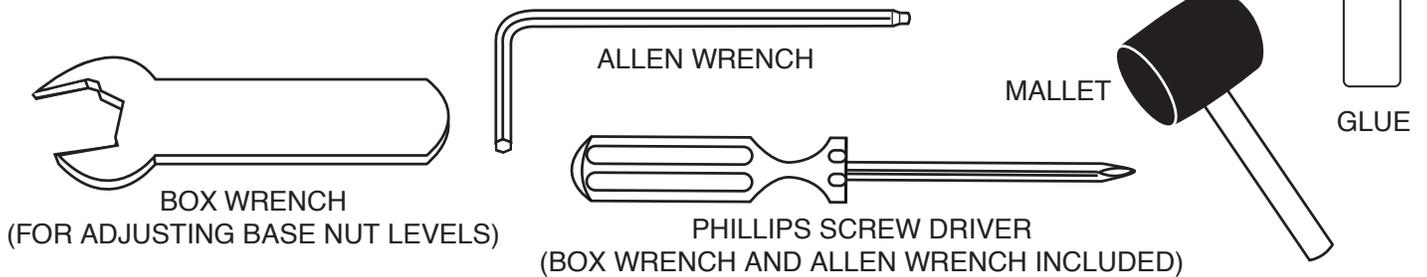
## #65274 INFINITY SHOWCASE



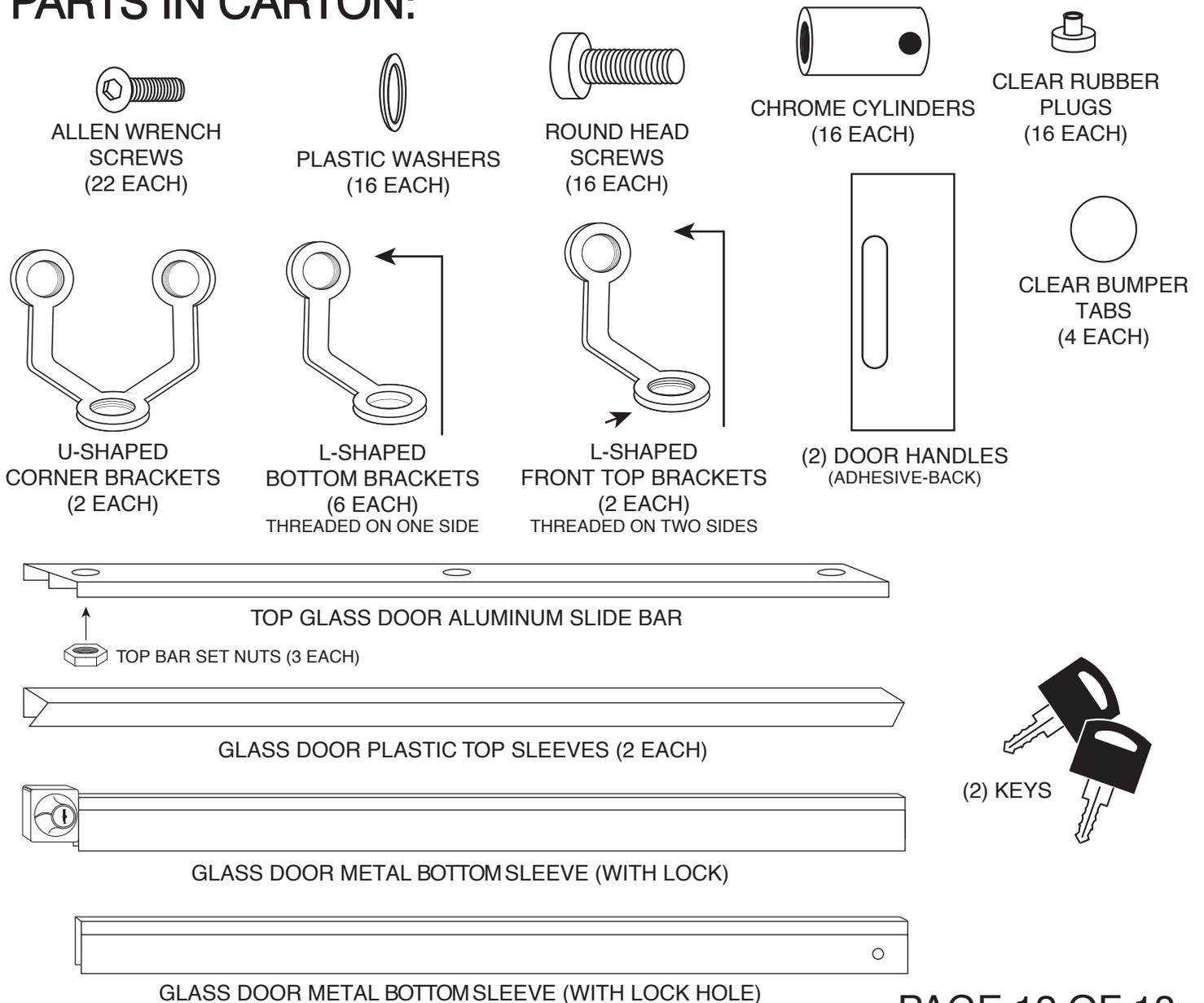
# ASSEMBLY INSTRUCTIONS MANUAL

## #65274 INFINITY SHOWCASE

### RECOMMENDED TOOLS FOR ASSEMBLY:



### PARTS IN CARTON:



# ASSEMBLY INSTRUCTIONS MANUAL

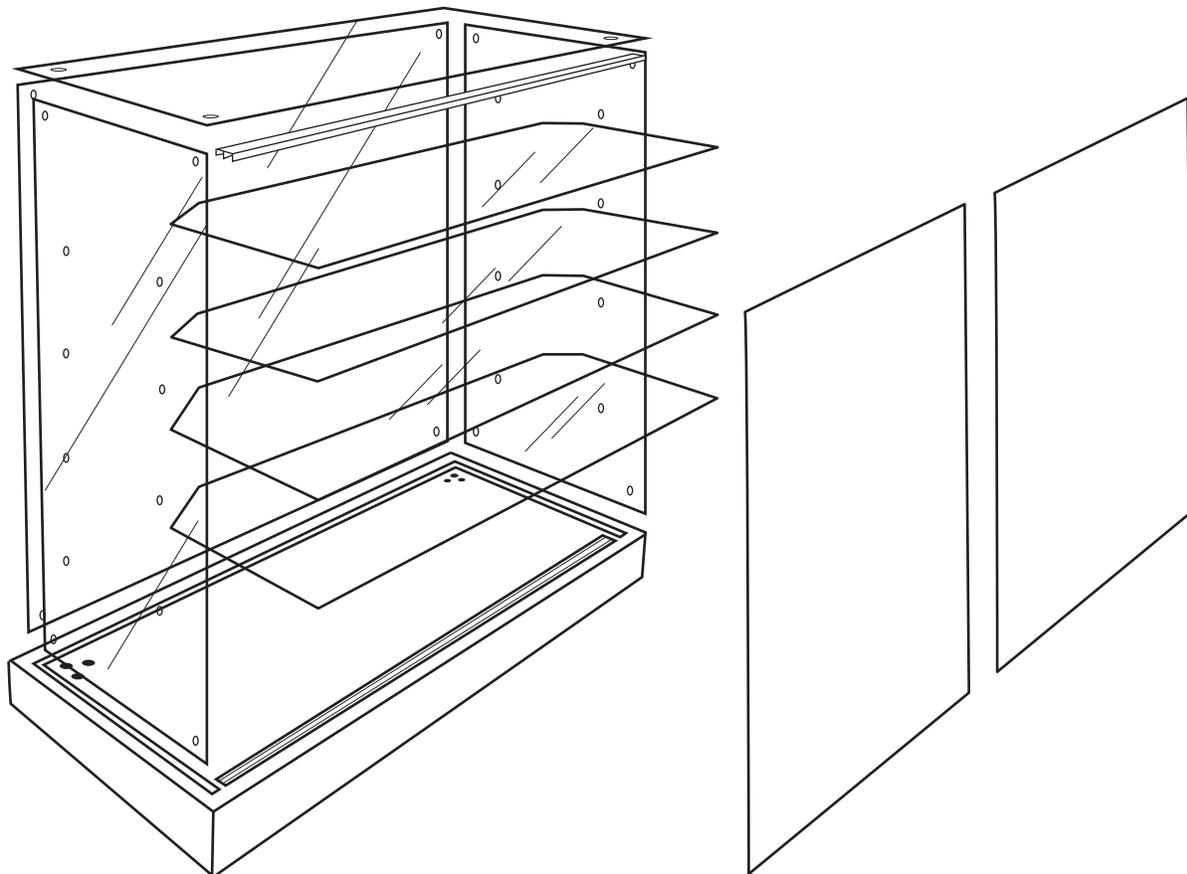
## #65274 INFINITY SHOWCASE

### PARTS IN CARTON:

CAREFULLY REMOVE CABINET PIECES FROM PACKING. CABINET SETUP INCLUDES:

- (1) BACK GLASS
- (1) TOP GLASS
- (2) SIDE GLASS (LEFT & RIGHT)
- (2) GLASS DOORS
- (4) GLASS SHELVES
- ALUMINUM TOP STABILIZING BAR
- CABINET BASE WITH ROLLERS (PRE-ASSEMBLED)

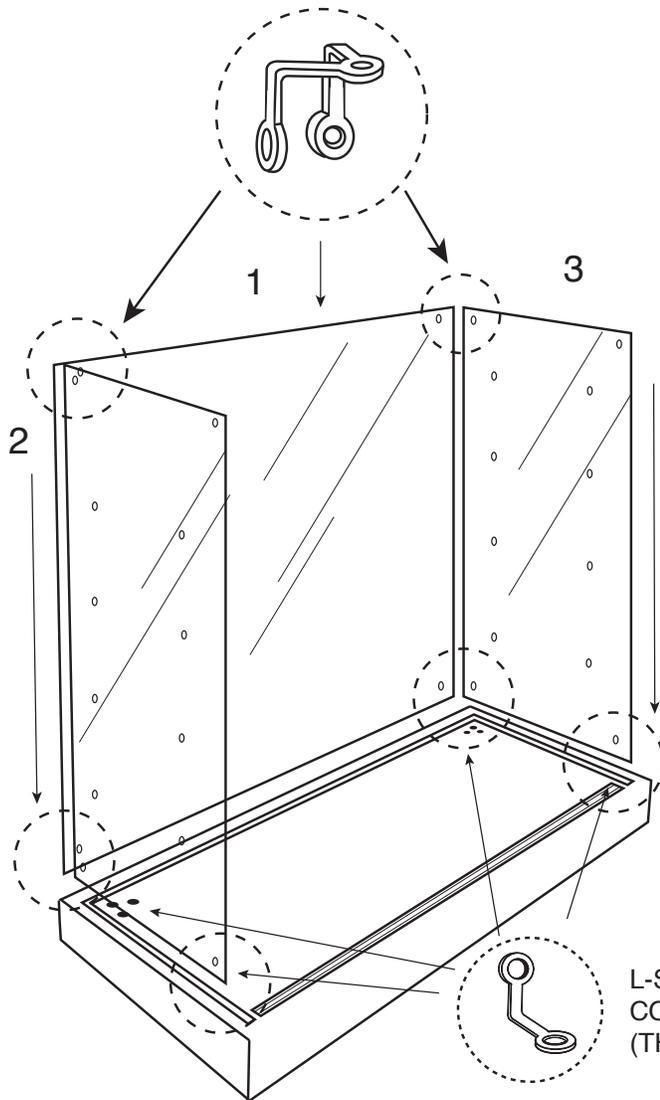
**CAUTION:** THIS IS A TWO PERSON ASSEMBLY UNIT. GLASS IS **HEAVY** AND REQUIRES **TWO** PEOPLE TO LIFT, ADJUST AND BALANCE WHILE HARDWARE IS BEING PLACED. PLACE CARDBOARD, CARPET OR SOME OTHER SOFT MATERIAL ON THE FLOOR TO PROTECT THE GLASS WHILE ASSEMBLING.



# ASSEMBLY INSTRUCTIONS MANUAL

## #65274 INFINITY SHOWCASE

\* IN **STEPS 1, 2 AND 3** OF THE ASSEMBLY - TWO PEOPLE ARE RECOMMENDED

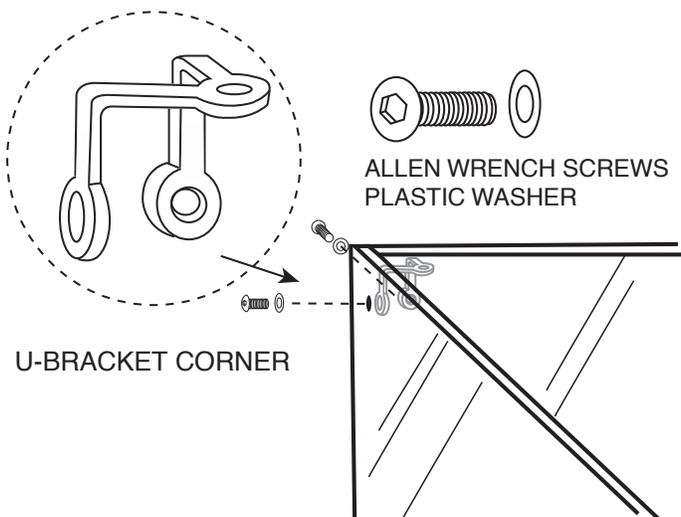


**STEP 1.** PLACE **BACK GLASS** PANEL INTO **BACK GROOVE** OF CABINET BASE. MAKE SURE GLASS PRECISELY FITS **BACK BASE GROOVE** IN ORDER TO ACCOMODATE THE SIDE PANELS NEXT. MAKE CERTAIN ON BOTH **BACK** AND **SIDE** PANELS THAT YOU RECOGNIZE THE BOTTOM OF EACH PANEL CORRECTLY.  
(SEE INSET PANEL FOR GLASS PLACEMENT)

**STEP 2.** PLACE **LEFT SIDE** GLASS INTO **BASE GROOVE** WHILE HOLDING **BACK GLASS** TO LINE UP FIRST GLASS BRACKET. ATTACH **U-BRACKET** WITH **ALLEN WRENCH AND SCREWS**.

**STEP 3.** PLACE **RIGHT SIDE** GLASS INTO **SIDE BASE GROOVE**. ATTACH **U-BRACKET**

**L-SHAPED BOTTOM CORNER BRACKETS (6)**  
(THREADED ON **ONE** SIDE)



**STEP 4.** HAND SCREW IN **TOP CORNER** HARDWARE. **DO NOT** TIGHTEN WITH ALLEN WRENCH YET. THIS ALLOWS FLEXIBILITY UNTIL ASSEMBLY IS NEARLY COMPLETE.

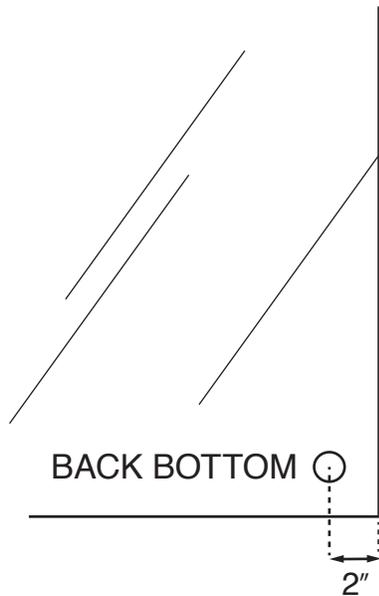
**STEP 5.** WHEN BOTH SIDE PANELS ARE COMPLETE, USE ALLEN WRENCH TO TIGHTEN. (**DO NOT OVER TIGHTEN**)

# ASSEMBLY INSTRUCTIONS MANUAL

## #65274 INFINITY SHOWCASE

### IMPORTANT

BOTTOM OF BOTH BACK AND SIDE GLASS HAS A SLIGHTLY DIFFERENT HOLE PLACEMENT THAN THE TOP OF EACH PIECE OF GLASS

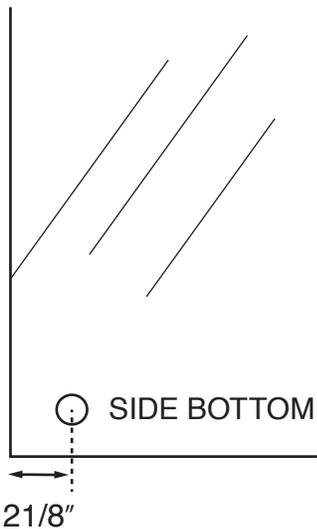


BACK BOTTOM

2"

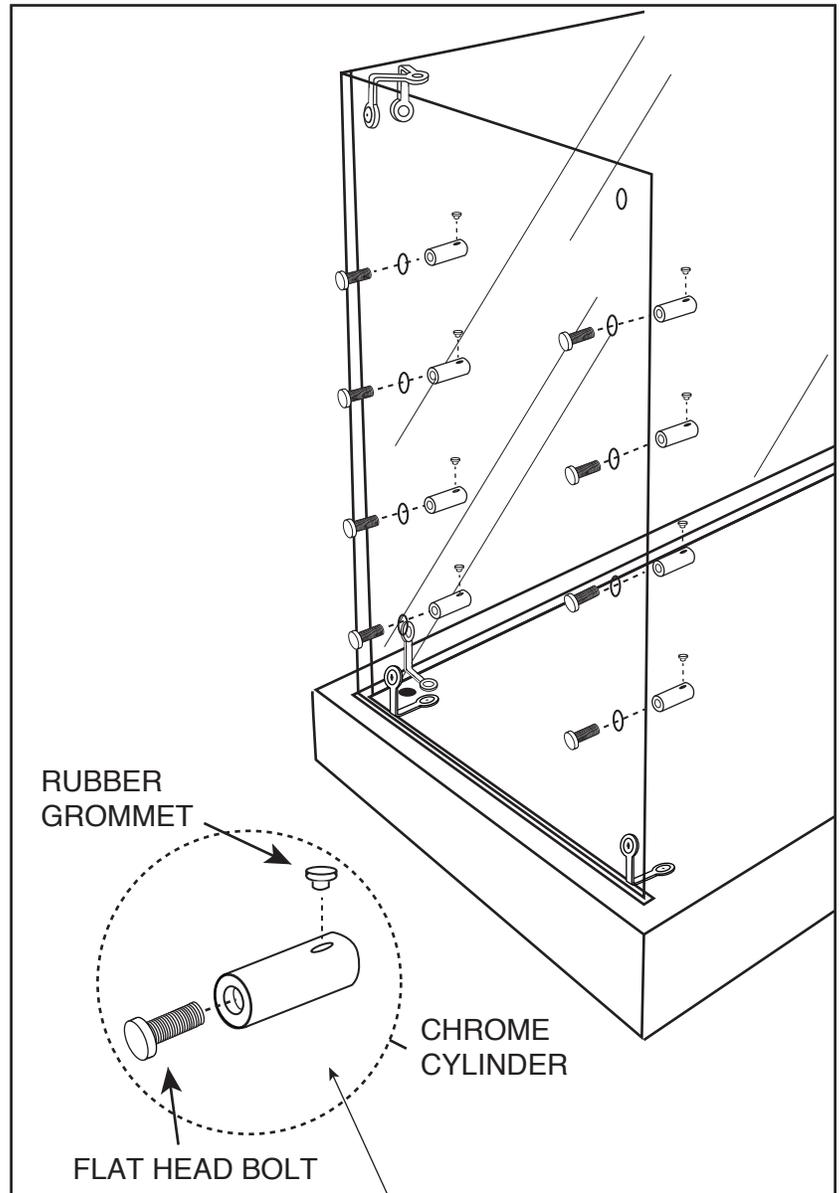
MEASURE THE GLASS SPACE BETWEEN  
EDGE OF GLASS AND CENTER OF HOLE.  
HOLE FURTHEST FROM EDGE  
GOES ON BOTTOM

**GLASS CAN ONLY BE ASSEMBLED ONE WAY!**



SIDE BOTTOM

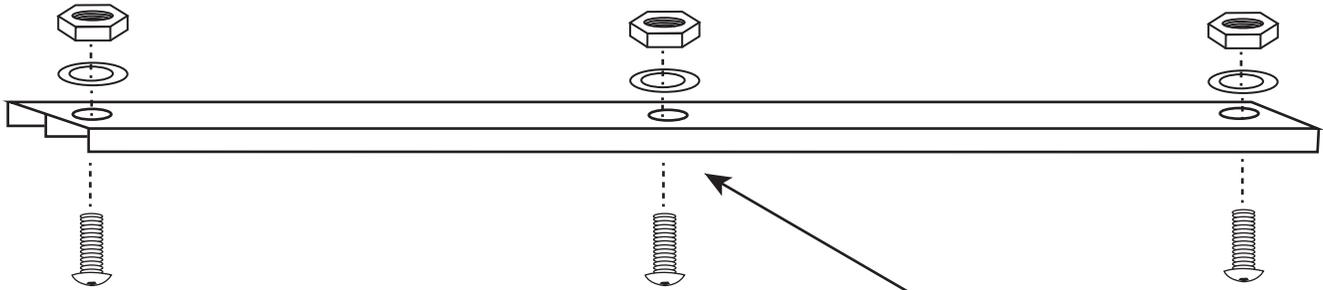
2 1/8"



SCREW **FLAT HEAD BOLTS** INTO **CHROME CYLINDERS** -  
PLACE **RUBBER GROMMETS** INTO HOLES  
(THIS SUPPORTS GLASS SHELF)

# ASSEMBLY INSTRUCTIONS MANUAL

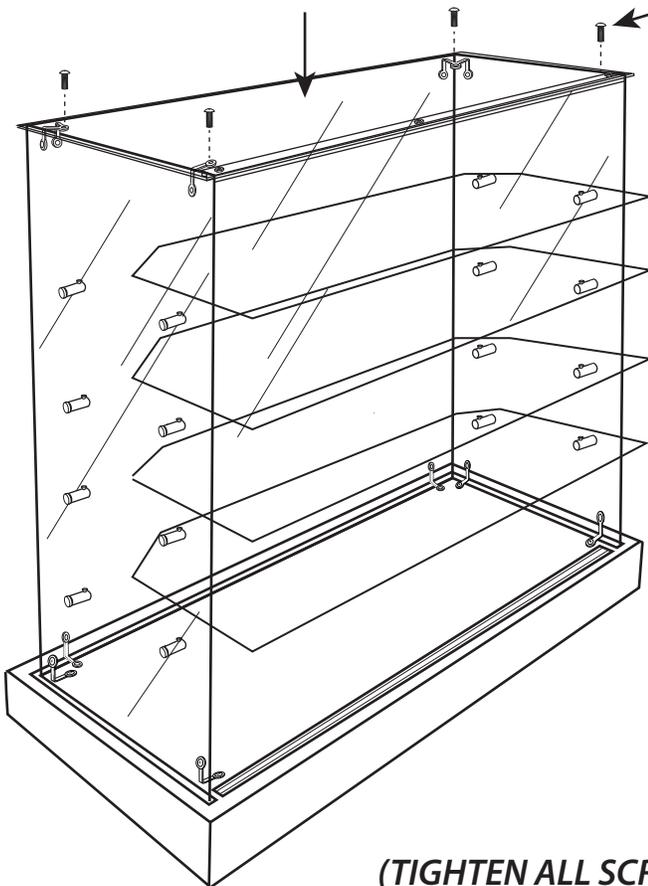
## #65274 INFINITY SHOWCASE



### TWO PERSON ASSEMBLY

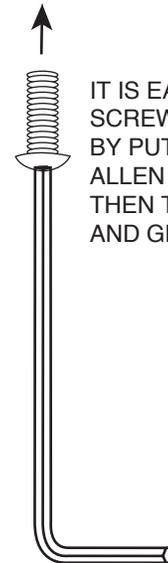
**STEP 6.** CAREFULLY SLIDE TOP GLASS ONTO CABINET MAKING SURE YOU HAVE AN OVERLAP ON BOTH SIDES.

**STEP 8.** PLACE TOP GLASS DOOR ALUMINUM SLIDE GUIDE UNDER TOP GLASS. BEGIN WITH **CENTER** SCREW FIRST AND THEN EACH END.



**STEP 7.** SCREW ALLEN SCREWS INTO BOTH U-BRACKETS AND L-BRACKETS ON TOP. **(DO NOT OVER TIGHTEN)**

**STEP 9.** PLACE GLASS SHELVES INTO CABINET.



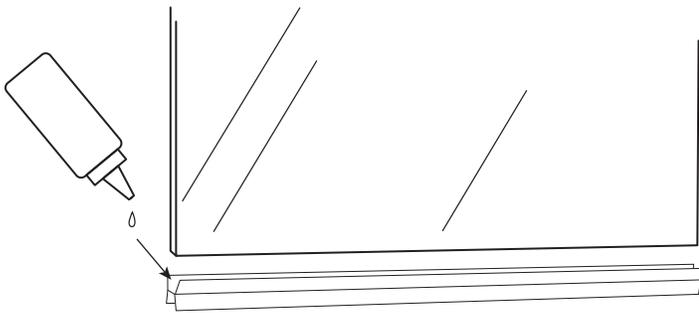
IT IS EASIER TO INSERT SCREW INSIDE OF GUIDE BY PUTTING SCREW ON ALLEN WRENCH AND THEN THROUGH GUIDE AND GLASS

**(TIGHTEN ALL SCREWS BEFORE ASSEMBLING SHELVES)**

# ASSEMBLY INSTRUCTIONS MANUAL

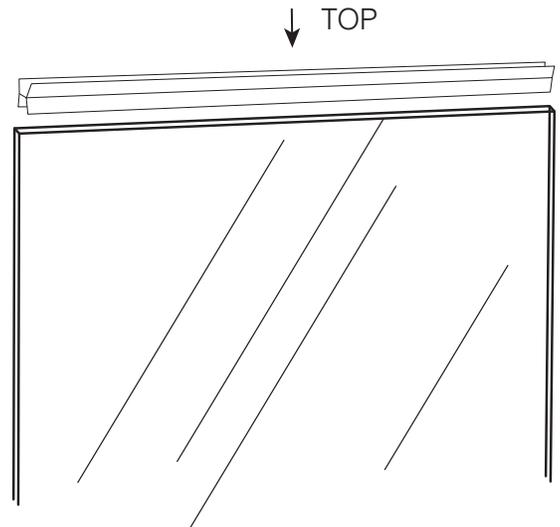
## #65274 INFINITY SHOWCASE

**STEP 10.** INSTALLING SLIDING GLASS DOORS. PLACE CLEAR PLASTIC SLEEVES ON TOP OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER Mallet.

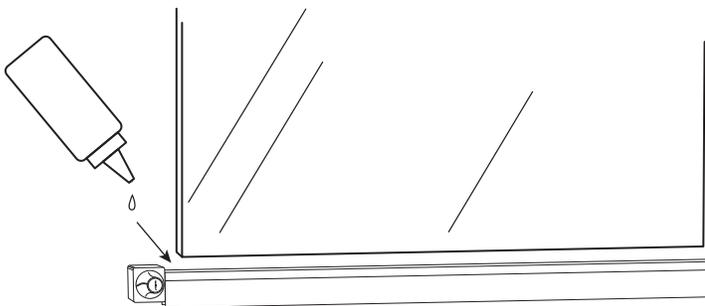


RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (BOTTOM) OF TOP PLASTIC SLEEVE. THEN TAP SLEEVES ON TOP OF THE GLASS WITH A RUBBER Mallet.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*

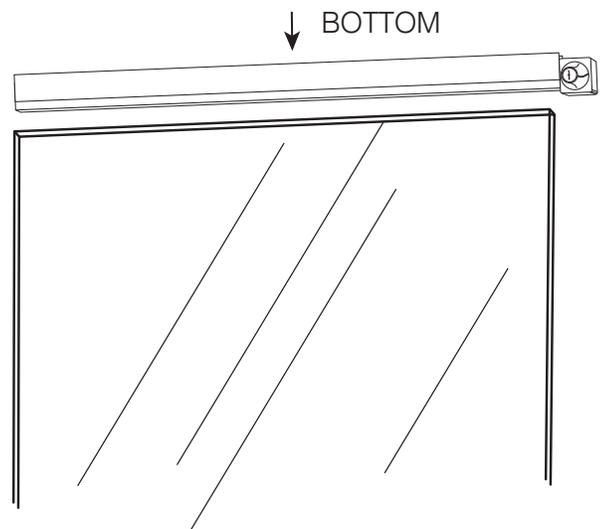


PLACE METAL SLEEVES (WITH LOCK TO THE LEFT) ON BOTTOM OF GLASS DOORS. TAP ON SLEEVES WITH RUBBER Mallet.



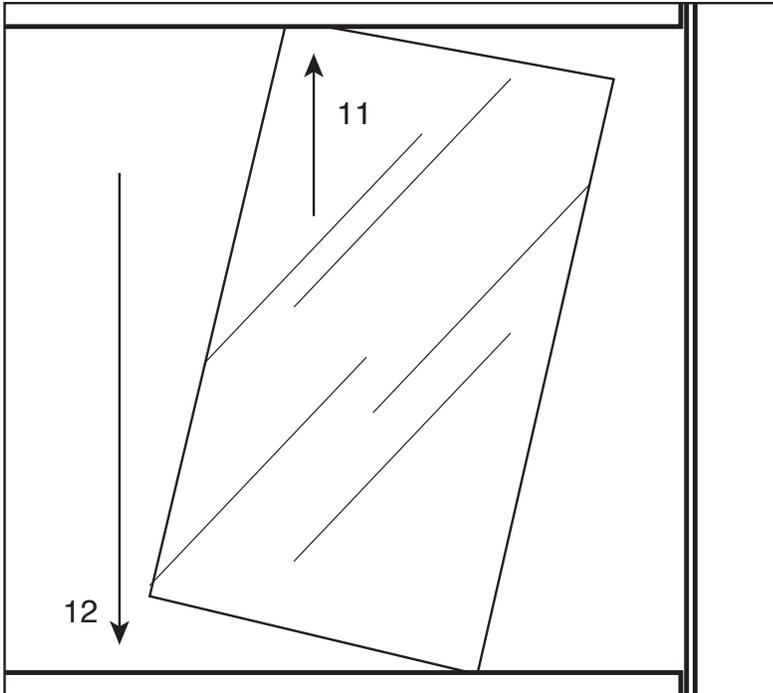
RUN BEAD OF ANY TYPE OF GLUE ON INSIDE (TOP) OF BOTTOM METAL SLEEVE. THEN TAP SLEEVES ON BOTTOM OF THE GLASS WITH A RUBBER Mallet.

*THIS PREVENTS THE SLEEVES FROM MOVING ONCE ASSEMBLY IS COMPLETE AND DOORS ARE MOVED.*



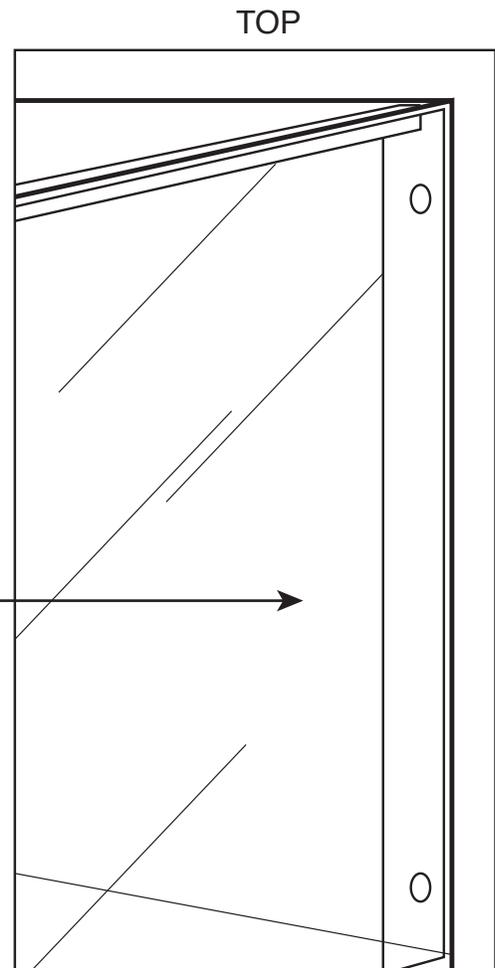
# ASSEMBLY INSTRUCTIONS MANUAL

## #65274 INFINITY SHOWCASE



**STEP 11.** LIFT GLASS UP INTO TOP RAIL GROOVE (BACK TRACK).

**STEP 12.** DROP INTO BOTTOM RAIL (BACK TRACK).



**STEP 13.** SLIDE TO FAR LEFT - PUT IN RIGHT DOOR IN FRONT TRACK.

**STEP 14.** STICK CLEAR BUMPER TABS ON EACH SIDE OF CABINET TO **STOP** GLASS DOORS FROM TOUCHING SIDES (2 EACH SIDE).

**STEP 15.** CLOSE DOORS AND MEASURE FROM OUTSIDE EDGE ONE INCH IN - PEEL BACK OFF HANDLE PIECES AND STICK TO DOOR.

